

# PRINT CONTROLLER, PRINTER, AND PROGRAM

## BACKGROUND OF THE INVENTION

### Field of the Invention

5           The present invention relates to an art for printing an image on a record medium.

### Background Art

Hitherto, a printer for printing an image to be printed on paper as a record medium has been known.

10           In some printers, the ratio between the number of characters printed on paper and the maximum number of characters that can be printed on paper is calculated as the print ratio for display on a display section for the purpose of furthering the effective use of paper. (For example, refer to  
15 JP-A-58-49291 (p.1-p.4))

## SUMMARY OF THE INVENTION

By the way, in recent years, importance has been placed on the recycling of paper as global environmental issues are  
20 becoming increasing serious with each passing year.

However, under present circumstances, in waste paper collection traders for recycling paper, a large amount of waste paper collected from enterprises and general consumers is separated manually. That is, waste paper is classified in  
25 different manners based on the print substance, such as paper

with large or small margin, print paper in a single color of black or in colors, and is also classified in different manners based on the paper material, such as plain paper or special coated paper. Therefore, the worker must manually separate waste paper while determining which group the waste paper falls under, and there is a problem of low work efficiency.

An art for making it possible to make record medium separation work efficient is provided herein.

According to one aspect of the invention, a print controller for controlling an image print unit to print an index image on a recording medium to be used for separation when a printed record medium is recycled, includes: an output unit that outputs image data representing an image to be printed on the record medium to the image print unit; and an index unit that decides an index image to be printed on the record medium together with the image by the image print unit based on a printing condition.

According to another aspect of the invention, an image forming apparatus includes: an image print unit that prints an image on the record medium; a printer controller; wherein the printer controller includes an output unit that outputs image data representing the image to the image print unit, and an index unit that decides an index image to be used as an index of separation for recycling the record medium, the index image to be printed on the record medium by the image print unit.

According to another aspect of the invention, a program product causes a computer to function as: print ratio calculation means for calculating the occupation ratio of an image to be printed on a record medium to the record medium as a print ratio; 5 and index print means for determining an index image used as an index of separation for recycling the record medium based on the print ratio calculated by the print ratio calculation means and performing processing to print the index image on the record medium.

10 According to another aspect of the invention, a program product causes a computer to function as: medium determination means for determining the type of record medium on which an image to be printed is printed; and index print means for determining an index image used as an index of separation for 15 recycling the record medium based on the type of record medium determined by the medium determination means and performing processing to print the index image on the record medium.

According to another aspect of the invention, an automatic separation apparatus, includes: a paper receiving unit that 20 receives a recording medium; a reading unit that reads an index of separation for recycling the record medium which is printed on the recording medium; and a separation unit that automatically separates the recording medium according to the read index.

### BRIEF DESCRIPTION OF THE DRAWINGS

The present invention may be more readily described with reference to the accompanying drawings:

FIG. 1 is a schematic representation to show an image  
5 of an office having a print communication system of an embodiment  
of the invention;

FIG. 2 is a block diagram to represent the schematic  
configurations of a PC and a printer;

FIG. 3 is a schematic representation to show the display  
10 of a basic setting screen;

FIG. 4 is a schematic representation to describe  
classification of paper materials;

FIG. 5 is a schematic representation to show the display  
of an option setting screen;

FIG. 6 is a schematic representation to describe the print  
15 ratio;

FIG. 7 is a schematic representation to show recycle  
classification information printed at the bottom center of the  
print face in single-sided print;

FIG. 8 is a schematic representation to show recycle  
20 classification information printed at the bottom center of the  
print face in double-sided print;

FIG. 9 is a schematic representation to show recycle  
classification information printed in the four corners of the  
25 print face;

FIG. 10 is a schematic representation to show recycle classification information to which print area ratios are added;

FIG. 11 is a schematic representation to show recycle classification information to which paper material and paper size information is added;

FIG. 12 is a schematic representation to show recycle classification information to which bar code indication is added;

FIG. 13 is a flowchart of print information conversion processing;

FIG. 14 is a schematic representation to show an example for making recycle classification information relevant settings at a user interface of the printer;

FIG. 15 is a flowchart of recycle classification information print processing; and

FIG. 16 is a schematic view showing an automatic separation apparatus according to an embodiment of the invention.

#### DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

Referring now to the accompanying drawings, there is shown a preferred embodiment of the invention.

FIG. 1 is a schematic representation to show an image of an office having a print communication system 1 of an embodiment of the invention.

As shown in FIG. 1, the print communication system 1 is

made up of personal computers (PCs) 10 and a printer 40 connected by a LAN (local area network) 2 so that they can communicate with each other.

In the office, a separate collection box 70 is provided  
5 for collecting paper made unnecessary after an image is printed on the paper on the printer 40 for recycling, and the user separates paper into three groups of "good quality paper," "newspaper," and "miscellaneous paper" in response to the type of paper, the amount of the image printed on the paper, and  
10 the like, and discards the paper according to the group.

FIG. 2 is a block diagram to represent the schematic configurations of each of the PCs 10 and the printer 40 making up the print communication system 1.

The PC 10 includes a CPU 12, ROM 14, RAM 16, a hard disk  
15 drive 18, a user interface 20 of a display, a keyboard, a mouse, etc., and a printer interface 22 for conducting communications with the printer 40.

Application programs (simply, applications) 24 such as wordprocessing software and a printer driver 26 for the printer  
20 40 are installed on the hard disk drive 18. The printer driver 26 includes a print information setting program 26a for allowing the user to make various settings concerning print and a print information conversion program 26b for performing print information conversion processing later described with  
25 reference to FIG. 13.

On the other hand, the printer 40 includes a CPU 42, ROM 44, RAM 46, a PC interface 48 for conducting communications with the PC 10, a user interface 50 of a display panel, operation switches, etc., and a print engine 52 for inputting image data (bit map data) and printing an image represented by the data on paper as a record medium.

The printer driver 26 installed on the hard disk drive 18 of the PC 10 will be discussed.

The printer driver 26 has a function of displaying a basic setting screen concerning print on a display for allowing the user to make various settings as a similar function to a known printer driver in a related art. Specifically, as shown in FIG. 3, the user is allowed to operate the mouse, etc., to set the paper size, print orientation, specification as to whether or not double-sided print is executed, paper material, paper feed method, color/monochrome, output resolution, the number of print copies, the print order, and the print range.

In the printer driver 26, the paper material is classified into four types of "plain paper," "glossy paper," "special coated paper," and "others (OHP film, etc.,)" as shown in FIG. 4. In a paper material setting field on the basic setting screen in FIG. 3, the user selects the material to which the paper set on the printer 40 corresponds from among the four types of materials.

By the way, in the print communication system 1 of the

embodiment, recycle classification information (corresponding to an index image) used as an index of separation for the user to discard paper in the separate collection box 70 can be printed on paper. Specifically, to print an image on paper, the group  
5 name ("good quality paper," "newspaper," or "miscellaneous paper") under which the paper falls is printed on the paper as the recycle classification information.

To realize such a function, the printer driver 26 for the printer 40 of the embodiment allows the user to make various  
10 settings concerning indication of the recycle classification information, which will be hereinafter referred to as recycle classification information relevant settings, on an option setting screen separate from the basic setting screen. Specifically, the user is allowed to operate the mouse, etc.,  
15 to set specification as to whether or not recycle classification information indication is made, classification condition according to the print area ratio, classification condition according to the paper type, and recycle classification information indication method, as shown in FIG. 5.

20 Here, the recycle classification information relevant settings will be discussed.

[Setting specification as to whether or not recycle classification information indication is made]

In this field, to print an image on paper on the printer  
25 40, specification as to whether or not recycle classification



information indication is made together with the image is set.  
If the user sets recycle classification information indication  
to "YES" in the field, recycle classification information is  
printed on paper on which an image is printed on the printer  
5 40 in addition to the image. On the other hand, if the user  
sets recycle classification information indication to "NO,"  
recycle classification information is not printed on paper,  
namely, only the image to be printed is printed on paper as  
in related arts.

10 [Setting classification condition according to print area  
ratio]

In this field, the paper classification condition is set  
based on the print area ratio.

The print area ratio (also called the print ratio) is  
15 a value indicating the ratio of the area of the image printed  
on paper to the paper area of printable area plus margin (whole  
paper area), as shown in FIG. 6.

That is, in the embodiment, the print ratio is defined  
according to the following expression:

20 
$$\text{Print ratio} = \text{number of record dots per page} / (\text{main scanning} \\ \text{record resolution} \times \text{subscanning record resolution} \times \text{paper area})$$

Expression (1)

The paper area mentioned here is the sum of the areas  
of both sides of the paper; for example, for letter paper having  
25 a paper width of 8.5 inches and a paper length of 11 inches,

the paper area is  $8.5 \times 11 \times 2 = 187$  [inch<sup>2</sup>]. For example, if an image of 673200 dots as the total number of record dots (pixels) on one page is printed on the letter paper with main scanning record resolution X subscanning record resolution set to 300 X 300 dpi, the print ratio is

$$673200 / (300 \times 300 \times 187) = 0.04 \text{ (4\%)}$$

according to expression (1).

In the embodiment, for the pixels of black (K), yellow (Y), magenta (M), and cyan (C) print colors contained in a color image, the monochrome print ratio of the print ratio for the black (K) pixels and the color print ratio of the print ratio for the pixels of other colors (yellow (Y), magenta (M), and cyan (C)) are calculated separately and the classification condition is set based on the print ratios.

To calculate the color print ratio, if the numbers of the pixels of the colors are simply totaled up, the print area is calculated three times the actual print area for dot formation of the three colors at the same position. Thus, preferably correction is made. For example, the color print ratio can be found based on the sum total of the number of pixels of cyan (C), the number of pixels of magenta (M) not overlapping the pixels of cyan (C), and the number of pixels of yellow (Y) not overlapping the pixels of cyan (C) or magenta (M).

Specifically, the permissible percentages of the monochrome print ratio and the color print ratio are set for

each of group No. 1 to group No. 3, as shown in FIG. 5.

In the example shown in FIG. 5, for group No. 1, the permissible percentage of the monochrome print ratio is set to 20% and that of the color print ratio is set to 0% and if  
5 either the monochrome print ratio or the color print ratio exceeds the permissible percentage, the corresponding paper does not fall under group No. 1. For group No. 2, the permissible percentage of the monochrome print ratio is set to 40% and that of the color print ratio is set to 10% and if either the monochrome  
10 print ratio or the color print ratio exceeds the permissible percentage, the corresponding paper does not fall under group No. 2. For group No. 3, the permissible percentages of the monochrome print ratio and the color print ratio are set to 100%, and paper falls under group No. 3 regardless of the value  
15 of the print ratio.

To change the permissible percentage on the option setting screen in FIG. 5, the user moves the arrow position on the option setting screen from side to side with the mouse.

[Setting classification condition according to paper  
20 type]

In this field, the paper classification condition is set based on the paper type. Here, the paper material and the paper size are set as the paper type.

In the field of the paper material, the user selects the  
25 permissible material among the four types of materials of "plain

paper," "glossy paper," "special coated paper," and "others (OHP film, etc.,)" previously described with reference to FIG. 4 from among "only plain paper," "general paper," and "no specification." Here, the expression "only plain paper" is  
5 used to mean that only "plain paper" is permitted among the four types of materials. The expression "general paper" is used to mean that "plain paper," "glossy paper," and "special coated paper" are permitted among the four types of materials and "others (OHP film, etc.,)" are not permitted. The  
10 expression "no specification" is used to mean that the four types of materials are all permitted.

In the field of the paper size, the user selects the permissible paper size from among the four options of "postcard or larger," "B5 or larger," "A4 or larger," and "no  
15 specification." Here, the expression "postcard or larger" is used to mean that paper of postcard size or larger is permitted. Likewise, the expression "B5 or larger" is used to mean that paper of B5 size or larger is permitted; the expression "A4 or larger" is used to mean that paper of A4 size or larger is  
20 permitted. The expression "no specification" is used to mean that paper is permitted regardless of the size.

In the field of the indication name, the user enters the group name to be printed on paper as the recycle classification information for group No. 1 to group No. 4 (in the embodiment,  
25 "good quality paper," "newspaper," or "miscellaneous paper").

In the example in FIG. 5, group No. 4 is not used and thus no entry is made.

[Setting recycle classification information indication method]

5        In this field, as for the recycle classification information indication method, the user sets the indication position of the recycle classification information, the font of the recycle classification information, and additional information indicated together with the group name.

10       In the field of the indication position, the user selects the indication position (print position) of the recycle classification information from among the three options of "bottom center of print face," "top center of print face," and "four corners of print face." In the example in FIG. 5, "bottom  
15 center of print face" is selected.

The expression "bottom center of print face" is used to mean that the recycle classification information is printed at the center of the bottom of the image print face of paper. For example, in the single-sided print mode, the recycle  
20 classification information is printed only on one side of paper (image print face) as shown in FIG. 7; in the double-sided print mode, the recycle classification information is printed on both sides of paper as shown in FIG. 8.

Likewise, the expression "top center of print face" is  
25 used to mean that the recycle classification information is

printed at the center of the top of the image print face of paper.

On the other hand, the expression "four corners of print face" is used to mean that the recycle classification information is printed in the four corners of the image print face of paper, for example, as shown in FIG. 9.

In the embodiment, if the indication position is set to "bottom center of print face" or "top center of print face," the recycle classification information is printed like "=====  
10 RECYCLE GROUP: NEWSPAPER =====" so that the fact that recycle classification information is indicated is emphasized, as shown in FIGS. 7 and 8. If the indication position is set to "four corners of print face," only the group name is printed like GOOD QUALITY PAPER as shown in FIG. 9. If the group name is  
15 printed in the four corners of the print face, it can be easily understood that the character string of the group name is a different image from the essential image; however, if the group name is printed only one at the top or the bottom of the print face, the possibility that the character string of the group  
20 name may be misconstrued as a part of the essential image is high.

On the other hand, in the field of the font shown in FIG. 5, the user sets the font of the recycle classification information to be printed on paper. In the example in FIG.  
25 5, the font is set to Gothic with 10 pt.

In the field of the additional information, the user selects information added to the group name as the recycle classification information. Here, to specify whether or not each of "print area ratio (%) indication," "paper material/size information indication," and "bar code indication" is to be added, the user can enter a check mark in the corresponding check box.

For example, if "print area ratio (%) indication" is selected, the monochrome print ratio and the color print ratio are printed to the side of the group name, as shown in FIG. 10. In the example in FIG. 10, the group name is "good quality paper" and the monochrome print ratio and the color print ratio are 6% and 2%.

For example, if "paper material/size information indication" is selected, the paper material and the paper size are printed to the side of the group name, as shown in FIG. 11. In the example in FIG. 11, the group name is "miscellaneous paper," the paper material is "special coated paper," and the paper size is "A4."

For example, if "bar code indication" is selected, the bar code to represent the group name (in the example, "good quality paper") is printed to the side of the group name, as shown in FIG. 12.

In the embodiment, the group name is always indicated as the recycle classification information, but the invention

is not limited to it. For example, the print ratio, the paper material, etc., may be indicated without indicating the group name. In doing so, if the user (or waste paper collection trader) grasps the classification condition based on the print ratio,  
5 the paper material, etc., the user (or waste paper collection trader) can reference the indicated recycle classification information for separating paper.

As the recycle classification information is printed, the print ratio increases accordingly. Thus, it is desirable  
10 that the image representing the recycle classification information should be an image having a small effect on the print ratio (for example, an image of a small number of pixels). If the recycle classification information printed on paper is also contained to calculate the print ratio, the more precise  
15 print ratio can be found. For example, if the number of pixels of each of different types of recycle classification information images is previously stored and the number of pixels of the recycle classification information image to be printed on paper is added to the number of pixels of the essential image to be  
20 printed on paper and then the print ratio is calculated, the print ratio also involving the recycle classification information image can be calculated easily.

On the other hand, a SAVE USER DEFINITION button and a READ USER DEFINITION button are provided in the lower part of  
25 the display screen shown in FIG. 5. If the user clicks the



SAVE USER DEFINITION button, the current setup setting conditions can be saved as a file. If the user clicks the READ USER DEFINITION button, the file representing the saved setting conditions can be read as required. Thus, a file corresponding  
5 to the collection trader's classification condition is provided and, for example, is shared among the users in the office, whereby the inconvenience of setting the classification condition, etc., individually, setting mistakes, etc., can be decreased.

On the other hand, the printer driver 26 also includes  
10 the print information conversion program 26b for accomplishing print of recycle classification information on paper. Print information conversion processing performed by the CPU 12 of the PC 10 in accordance with the print information conversion program 26b will be discussed with a flowchart of FIG. 13. As  
15 an image print request is issued from the application 24, etc., to the printer 40, the print information conversion processing is started.

When the print information conversion processing is started, first at S110, bit map data (raster image data) is  
20 generated as image data of the image to be printed. The bit map data is generated based on the current setup values of the paper size, the output resolution, etc.

Subsequently, at S120, whether or not recycle classification information indication is set to "YES" is  
25 determined.

If it is determined at S120 that recycle classification information indication is set to "YES," the process goes to S130 and the print ratios (specifically the monochrome print ratio and the color print ratio) are calculated for the image  
5 to be printed. The print ratios are calculated based on the number of pixels of the bit map data generated at S110 and the current setup paper size and output resolution.

Subsequently, at S140, the current setup paper material (paper material set by entry operation of the user on the basic  
10 setting screen in FIG. 3) is determined.

Subsequently, at S150, the current setup paper size (paper size set by entry operation of the user on the basic setting screen in FIG. 3) is determined.

Subsequently, at S160, the recycle group under which the  
15 paper on which the image is to be printed falls (any of the three types of group No. 1 to group No. 3) is determined based on the print ratios calculated at S130, the paper material determined at S140, and the paper size determined at S150.

To determine the recycle group, whether or not the  
20 conditions (classification conditions set by entry operation of the user on the option setting screen in FIG. 5) are satisfied is determined starting at group No. 1 in order. That is, first, whether all acceptable conditions for group No. 1 are satisfied is determined and if all are satisfied, the paper is determined  
25 to fall under group No. 1 (in the embodiment, "good quality

paper"). On the other hand, if the paper does not fall under group No. 1, whether all acceptable conditions for group No. 2 are satisfied is determined and if all are satisfied, the paper is determined to fall under group No. 2 (in the embodiment, "newspaper"). On the other hand, if the paper does not fall under group No. 2 either, whether all acceptable conditions for group No. 3 are satisfied is determined and if all are satisfied, the paper is determined to fall under group No. 3 (in the embodiment, "miscellaneous paper"). In the classification conditions in the embodiment, if paper falls under neither group No. 1 nor group No. 2, the paper falls under group No. 3.

Thus, for example, if the monochrome print ratio is 10%, the color print ratio is 0%, the paper material is plain paper, and the paper size is A4, all acceptable conditions for group No. 1 set on the option setting screen in FIG. 5 are satisfied and therefore the paper is determined to be "good quality paper."

For example, if the color print ratio is 5% in the conditions, the paper is determined to be "newspaper."

For example, if the paper size is smaller than the postcard size, the paper is determined to be "miscellaneous paper" regardless of other conditions.

After the recycle group is thus determined at S160, the process goes to S170 and the bit map data of the image to be printed to which the image representing the recycle

classification information based on the determination at S160  
is added is generated. Here, the bit map data is generated  
based on the settings of the current setup recycle classification  
information indication position, font of recycle  
5 classification information, additional information indicated  
together with the group name, whether or not double-sided print  
is executed, and the like.

Subsequently, the process goes to S180 and the bit map  
data is transmitted through the printer interface 22 to the  
10 printer 40 and then the print information conversion processing  
is terminated.

On the other hand, if it is determined at S120 that recycle  
classification information indication is set to "NO," S130 to  
S170 are skipped and the process goes to S180 at which the bit  
15 map data is transmitted through the printer interface 22 to  
the printer 40. Then, the print information conversion  
processing is terminated.

Thus, in the print information conversion processing,  
if image print operation is performed with the recycle  
20 classification information indication set to "YES," the bit  
map data of the image to be printed to which the recycle  
classification information image is added is generated and is  
transmitted to the printer 40.

In the printer 40, the bit map data is received through  
25 the PC interface 48 and the image represented by the bit map

data is printed on paper by the print engine 52. Accordingly,  
the recycle classification information image used as the index  
for the user to separate and discard the paper in the separate  
collection box 70 as well as the image to be printed is printed  
5 on the paper.

Consequently, the user can reference the recycle  
classification information printed on the paper to easily  
separate the paper when discarding the paper in the separate  
collection box 70.

10

As described above, according to the print communication  
system 1 of the embodiment, the group name is printed on paper,  
thereby enabling the user to precisely and easily separate the  
paper in discharging the paper, resulting in contributing to  
15 promotion of recycling paper.

Particularly, the print communication system 1 enables  
the user to set the paper classification conditions and therefore  
can also deal with the case where the classification condition  
varies from one waste paper collection trader to another, for  
20 example.

The print communication system 1 also enables the user  
to specify whether or not the recycle classification information  
is to be printed on paper. Thus, the problem of printing the  
recycle classification information although the document is  
25 a document on which the recycle classification information is

not to be printed can be circumvented.

Further, in the print communication system 1, the recycle classification information can be printed in a bar code. Thus, for example, to use an automatic separation unit for optically  
5 reading the bar code printed on paper, determining the group name, and automatically separating the paper according to the determined group name, paper separation work can be made still more efficient. For example, the document on which confidential information is printed may not need the recycle classification  
10 information.

Fig. 16 shows an example of such an automatic separation unit. The automatic separation unit 100 shown in Fig. 16 includes a paper receiving portion 110 for receiving paper into the automatic separation unit 100, a reading unit 101 for optically  
15 reading bar codes or other index images, flappers 102 and 103 used for sorting the received paper into accommodating trays 111, 112 and 113 each provided according to the types of paper. The reading unit 101 is connected to a control unit 104 including a driving control unit 105 for controlling driving the flapper  
20 102, 103, an image processing unit 107 for processing the image read at the reading unit 101 and a separation decision unit 106. The image processing unit 107 analyzes the read image transmitted from the read unit 101 to obtain information that is represented by the bar codes or the index image. The obtained  
25 information is transmitted to the separation decision unit 106.

The separation decision unit 106 determines which the accommodation tray 111, 112 or 113 the paper should be transported to. The driving control unit 105 controls the flappers 102 and 103 according to the determination of the  
5 separation decision unit 106.

In addition, in the print communication system 1, the dedicated printer driver 26 needs only to be installed and the general-purpose PC 10 and the general-purpose printer 40 can be used intact, so that the print communication system 1 can  
10 be implemented at extremely low cost.

Although the embodiment of the invention has been described, it is to be understood that variations may be made without departing from the spirit and the scope of the invention, needless to say.

15 For example, in the print communication system 1 of embodiment, the processing of adding the recycle classification information image to the image to be printed is performed in the PC 10, but the invention is not limited to the mode. For example, the processing may be performed in the printer 40.

20 That is, the recycle classification information relevant settings made by the user on the option setting screen in FIG. 5 are handled in the printer 40 rather than the PC 10. Further, S120 to S170 in FIG. 13 are executed in the printer 40 rather than the PC 10. The configuration for this purpose will be  
25 discussed below specifically:

FIG. 14 is a schematic representation to show an example for making recycle classification information relevant settings at the user interface 50 of the printer 40.

The user interface 50 includes a display panel 60, four  
5 direction switches 62a, 62b, 62c, and 62d for indicating up and down and left and right directions, a function/determination switch 64 for determining the input value, etc., and a cancel switch 66 for canceling the command.

As menu screen items, BASIC SETTING and OPTION SETTING  
10 are displayed on the display panel 60. In this state, if the user selects OPTION SETTING by pressing the direction switch 62b and further pressing the function/determination switch 64, the menu screen changes to a selection screen for selecting recycle classification information indication = YES or NO. In  
15 this state, if the user selects RECYCLE CLASSIFICATION INFORMATION INDICATION = YES by pressing the function/determination switch 64, the selection screen changes to a classification condition setting screen according to the print ratios. To set the permissible percentage of the  
20 monochrome print ratio for group No. 1 to 20%, for example, on the setting screen, the user presses the direction switch 62d to move a cursor to any desired position and further presses the direction switch 62a as many times as required for increasing the numeric value. Then, the user presses the  
25 function/determination switch 64, whereby the next setting (in



this case, setting the permissible percentage of the monochrome print ratio for group No. 2) can be made. As the settings are thus made in order, the recycle classification information relevant settings can be made in the same manner as in the  
5 embodiment described above.

The ROM 44 of the printer 40 stores a recycle classification information print program for performing similar processing to the steps S120 to S170 previously described with reference to FIG. 13 in the embodiment. The recycle classification  
10 information print processing performed by the CPU 42 of the printer 40 in accordance with the recycle classification information print program will be discussed with a flowchart of FIG. 15. The recycle classification information print processing is started upon reception of the bit map data  
15 representing the image to be printed from the PC 10.

When the recycle classification information print processing is started, first, at S210, whether or not recycle classification information indication is set to "YES" is determined.

20 If it is determined at S210 that recycle classification information indication is set to "YES," the process goes to S220 and the print ratios (specifically the monochrome print ratio and the color print ratio) are calculated for the image to be printed. The print ratios are calculated based on the  
25 number of pixels of the bit map data received from the PC 10

and the current setup paper size and output resolution, as described above.

Subsequently, at S230, the current setup paper material (paper material set by entry operation of the user on the basic setting screen in FIG. 3 in the PC 10) is determined.

Subsequently, at S240, the current setup paper size (paper size set by entry operation of the user on the basic setting screen in FIG. 3 in the PC 10) is determined. The information of the current setup paper material and paper size is transmitted from the PC 10 together with the bit map data representing the image to be printed.

Subsequently, at S250, the recycle group under which the paper on which the image is to be printed falls is determined based on the print ratios calculated at S220, the paper material determined at S230, and the paper size determined at S240.

Subsequently, at S260, the bit map data of the image to be printed to which the image representing the recycle classification information based on the determination at S250 is added is generated. Here, the bit map data is generated based on the settings of the current setup recycle classification information indication position, font of recycle classification information, additional information indicated together with the group name, whether or not double-sided print is executed, and the like.

Subsequently, the process goes to S270 and the bit map

data is output to the print engine 52 and then the recycle classification information print processing is terminated.

On the other hand, if it is determined at S210 that recycle classification information indication is set to "NO," S220 to S260 are skipped and the process goes to S270 at which the bit map data is output to the print engine 52. Then, the recycle classification information print processing is terminated.

Thus, in the recycle classification information print processing, if the bit map data representing the image to be printed is transmitted from the PC 10 with the recycle classification information indication set to "YES," the bit map data of the image to be printed to which the recycle classification information image is added is generated and is output to the print engine 52. The print engine 52 performs the operation of printing the image represented by the bit map data on paper. Accordingly, the recycle classification information image used as the index for the user to separate and discard the paper in the separate collection box 70 as well as the image to be printed is printed on the paper.

According to the configuration, similar advantages to those of the print communication system 1 of the embodiment described above can also be provided.

On the other hand, the print communication system 1 can also be configured so that the recycle classification information relevant settings are handled in the PC 10 and the

processing of adding the recycle classification information image to the image to be printed (S210 to S260 in FIG. 15) is performed in the printer 40.

On the other hand, the invention may be applied not only  
5 to printers, but also to facsimiles, copiers, etc., involving the print function. For example, the printer 40 in Fig.1 may be replaced with a facsimile, copier, etc.

While the invention has been described in conjunction with the specific embodiments described above, many equivalent  
10 alternatives, modifications and variations may become apparent to those skilled in the art when given this disclosure. Accordingly, the exemplary embodiments of the invention as set forth above are considered to be illustrative and not limiting. Various changes to the described embodiments may be made without  
15 departing from the spirit and scope of the invention.

FIG. 1

70

GOOD QUALITY PAPER

NEWSPAPER

MISCELLANEOUS PAPER

FIG. 2

10 PC

20 USER INTERFACE

22 PRINTER INTERFACE

24 APPLICATION

26 PRINTER DRIVER

26a PRINT INFORMATION SETTING PROGRAM

26b PRINT INFORMATION CONVERSION PROGRAM

40 PRINTER

48 PC INTERFACE

50 USER INTERFACE

52 PRINT ENGINE

A. PRINTOUT

FIG. 3

```

      PROPERTIES OF PRINTER *****

BASIC SETTING      OPTION SETTING 1  OPTION SETTING 2  SUPPORT

PAPER SIZE

PRINT ORIENTATION      PORTRAIT
                        LANDSCAPE

DOUBLE-SIDED PRINT      NO

PAPER MATERIAL  PLAIN PAPER      PAPER FEED METHOD  AUTOMATIC
COLOR/MONOCHROME      MONOCHROME
                        COLOR

OUTPUT RESOLUTION

NUMBER OF COPIES      1      ORDER      PRINT IN COPY UNITS
                        PRINT IN REVERSE ORDER

PRINT RANGE      ALL
                  CURRENT PAGE
                  PAGE SPECIFICATION  START:  1      END:  4

OK      CANCEL      HELP
```

FIG. 4

EXAMPLE OF PRINT PAPER MATERIAL

A. PAPER

B. PLAIN PAPER

C. CALENDERED PAPER

D. SPECIAL COATED PAPER

E. OTHERS (OHP FILM, ETC.)



FIG. 5

PROPERTIES OF PRINTER \*\*\*\*\*

BASIC SETTING      OPTION SETTING 1    OPTION SETTING 2    SUPPORT

RECYCLE CLASSIFICATION INFORMATION INDICATION

YES                      NO

SETTING CLASSIFICATION CONDITION ACCORDING TO PRINT AREA RATIO

MONOCHROME (SINGLE COLOR OF K)

COLOR (TOTAL OF CMY)

SETTING CLASSIFICATION CONDITION ACCORDING TO PAPER TYPE

	PAPER MATERIAL	PAPER SIZE	INDICATION NAME
GROUP NO. 1	ONLY PLAIN PAPER	POSTCARD OR LARGER	GOOD QUALITY PAPER
GROUP NO. 2	ONLY PLAIN PAPER	POSTCARD OR LARGER	NEWSPAPER
GROUP NO. 3	NO SPECIFICATION	NO	SPECIFICATION MISCELLANEOUS PAPER
GROUP NO. 4			

SETTING RECYCLE CLASSIFICATION INFORMATION INDICATION METHOD

INDICATION POSITION      BOTTOM CENTER OF PRINT FACE

FONT                      GOTHIC                      10 pt

ADDITIONAL INFORMATION    PRINT AREA RATIO (%) INDICATION

PAPER MATERIAL/SIZE INFORMATION INDICATION

BAR CODE INDICATION

PAPER TYPE: PLAIN PAPER A4 PORTRAIT

SAVE USER DEFINITION

READ USER DEFINITION

OK

CANCEL

HELP

FIG. 6

A. PAPER WIDTH

B. PAPER LENGTH

C. MARGIN

D. PRINTABLE AREA

FIG. 7

===== RECYCLE GROUP: NEWSPAPER =====

SURFACE IN SINGLE-SIDED PRINT

FIG. 8

SURFACE IN DOUBLE-SIDED PRINT

===== RECYCLE GROUP: GOOD QUALITY PAPER =====

===== RECYCLE GROUP: GOOD QUALITY PAPER =====

BACK IN DOUBLE-SIDED PRINT

FIG. 9

GOOD QUALITY PAPER

GOOD QUALITY PAPER

GOOD QUALITY PAPER

GOOD QUALITY PAPER

SURFACE IN SINGLE-SIDED PRINT

FIG. 10

GOOD QUALITY PAPER (PRINT RATIO K: 6%, CMY: 2%)

FIG. 11

MISCELLANEOUS PAPER (SPECIAL COATED PAPER A4)

FIG. 12

GOOD QUALITY PAPER

FIG. 13

PRINT INFORMATION CONVERSION PROCESSING

S110 GENERATE BIT MAP DATA FOR PRINT

S120 RECYCLE CLASSIFICATION INFORMATION INDICATION SET TO YES?

S130 CALCULATE PRINT RATIOS

S140 DETERMINE PAPER MATERIAL

S150 DETERMINE PAPER SIZE

S160 DETERMINE RECYCLE GROUP

S170 GENERATE BIT MAP DATA OF IMAGE TO WHICH RECYCLE  
CLASSIFICATION INFORMATION IS ADDED

S180 TRANSMIT BIT MAP DATA TO PRINTER

END

```

MENU          BASIC SETTING
              OPTION SETTING

```

64	66
FUNCTION/DETERMINATION	CANCEL

```

MENU          BASIC SETTING
              OPTION SETTING

```

OPTION SETTING	RECYCLE	CLASSIFICATION	INFORMATION
INDICATION = YES			
NO			

GROUP NO. 1      MONOCHROME PRINT RATIO: 00% OR MORE

LESS THAN 00%

GROUP NO. 1      MONOCHROME PRINT RATIO:    00% OR MORE

LESS THAN 20%

GROUP NO. 2      MONOCHROME PRINT RATIO:    00% OR MORE

LESS THAN 20%

53



62b

MOVE CURSOR

64

FUNCTION/DETERMINATION

64

FUNCTION/DETERMINATION

62b

MOVE CURSOR

62a

INCREASE NUMERIC VALUE (20 TIMES)

64

FUNCTION/DETERMINATION

FIG. 15

RECYCLE CLASSIFICATION INFORMATION CONVERSION PROCESSING

S210 RECYCLE CLASSIFICATION INFORMATION INDICATION SET TO YES?

S220 CALCULATE PRINT RATIOS

S230 DETERMINE PAPER MATERIAL

S240 DETERMINE PAPER SIZE

S250 DETERMINE RECYCLE GROUP

S260 GENERATE BIT MAP DATA OF IMAGE TO WHICH RECYCLE  
CLASSIFICATION INFORMATION IS ADDED

S270 OUTPUT BIT MAP DATA TO PRINT ENGINE

END